Material Safety Data Sheet

Section 1: Product Identification

MSDS Code: 832HT - Part A  Name: High Temperature Epoxy Potting and Encapsulating Compound

Related Part Numbers: 832HT-375ML; 832HT-3L

Use: Encapsulating and potting compound for high temperature applications.

Section 2: Hazardous Ingredients

<table>
<thead>
<tr>
<th>CAS#</th>
<th>Chemical Name</th>
<th>Percentage by weight</th>
<th>ACGIH TWA</th>
<th>Osha Pel</th>
<th>Osha Stel</th>
</tr>
</thead>
<tbody>
<tr>
<td>28064-14-4</td>
<td>Phenol Novolac Type Epoxy Resin</td>
<td>87-92%</td>
<td>N/E</td>
<td>N/E</td>
<td>N/E</td>
</tr>
<tr>
<td>28064-14-4</td>
<td>Epoxy Resin Type Bis-F</td>
<td>5-10%</td>
<td>N/E</td>
<td>N/E</td>
<td>N/E</td>
</tr>
</tbody>
</table>

Section 3: Hazards Identification

NFPA Ratings:
- Health: 1
- Flammability: 0
- Reactivity: 0

HMIS Ratings:
- Health: 1
- Flammability: 0
- Physical Hazard: 0

Eyes: Causes eye irritation. Avoid eye contact.

Skin: Causes skin irritation. Avoid skin contact.

Inhalation: At room temperature, exposure to vapors is unlikely due to physical properties. Higher temperatures may generate vapor levels sufficient to cause irritation.

Ingestion: Single dose oral toxicity is low. Amounts ingested incidental to industrial handling are not likely to cause injury; however, ingestion of large amounts may cause injury.

Chronic: No information available.

Section 4: First Aid Measure

Eyes: Remove contact lenses. Flush with plenty of water. Get medical aid if symptoms persist.

Skin: Wash skin with soap and water. Get medical aid if symptoms persist.

Inhalation: Immediately remove from exposure to fresh air. Get medical aid if symptoms persist.

Ingestion: Do not induce vomiting. If conscious, give 1-2 glasses of water. Get medical aid.

Section 5: Fire Fighting Measures

Autoignition Temperature: N/A

Flash Point: 150°C/302°F

LEL / UEL: N/A

Extinguishing Media: Use water spray, dry chemical, carbon dioxide, or chemical foam.

General Information: N/A

For updates please download from www.mgchemicals.com or fax requests to 1-800-708-9888.
Section 6: Accidental Release Measures
Spill Procedure: Provide adequate ventilation. Wear appropriate personal protection. Sprinkle absorbent compound onto spill, then sweep into a plastic or metal container. Wipe up further residue with paper towel and place in container. Wash spill area with soap and water.

Section 7: Handling and Storage
Handling: Wash thoroughly after handling. Avoid contact with eyes, skin, and clothing. Do not ingest or inhale. Do not expose container to heat.
Storage: Store in a cool, dry, well-ventilated area, away from incompatible substances.

Section 8: Exposure Controls
Routes of entry: Eyes, ingestion, inhalation, and skin.
Ventilation: Use adequate general or local exhaust ventilation to keep airborne concentrations below exposure limits.
Personal Protection: Wear appropriate protective eyeglasses or chemical safety goggles. Wear appropriate protective clothing to prevent skin contact. Wear chemical resistant gloves such as butyl rubber, nitrite, or neoprene. Use a NIOSH approved respirator when necessary.

Section 9: Physical and Chemical Properties
| Physical State: Liquid | Odor: Mild | Solubility in water: Insoluble | Evaporation Rate: N/E | Boiling Point: >150ºC /302°F | Specific Gravity: 1.39 | Vapor Pressure: <1 mm Hg @ 20ºC | Vapor Density: N/A | pH: N/A |

Section 10: Stability and Reactivity
Stability: Stable at normal temperatures and pressures.
Conditions to avoid: Excessive temperatures.
Incompatibilities: Strong Acids, Amines, strong bases, and strong oxidizing agents.
Polymerization: May occur.
 Decomposition: Carbon dioxide, and carbon monoxide, phenol compounds.
## Section 11: Toxicological Information

**Sensitization:** (effects of repeated exposure)  
This product is a skin sensitizer.

**Carcinogenicity:** (risk of cancer)  
No

**Teratogenicity:** (risk of malformation in an unborn fetus)  
No

**Reproductive Toxicity:** (risk of sterility)  
No

**Mutagenicity:** (risk of heritable genetic effects)  
No

### Lethal Exposure Concentrations:

<table>
<thead>
<tr>
<th>Type</th>
<th>Ingestion (LD50):</th>
<th>Inhalation (LC50):</th>
<th>Skin (LD50):</th>
<th>Inhalation (TCLo):</th>
</tr>
</thead>
<tbody>
<tr>
<td>Phenol Novolac Type Epoxy Resin</td>
<td>4000 mg/kg Rabbit</td>
<td>6000 mg/kg Rabbit</td>
<td>N/E</td>
<td>N/E</td>
</tr>
<tr>
<td>Epoxy Resin Type Bis-F</td>
<td>N/E</td>
<td>N/E</td>
<td>N/E</td>
<td>N/E</td>
</tr>
</tbody>
</table>

## Section 12: Ecological Information

**General Information:**

Volatile Organic compounds, % by weight: 0

Volatile Organic compounds, grams per litre: 0

## Section 13: Disposal Information

**General Information:**  
Dispose of in accordance with all local, provincial, state, and federal regulations. Water runoff can cause environmental damage.

## Section 14: Transportation Information

**Ground:**  
Non-regulated

**Air:**  
Non-regulated

**Sea:**  
Non-regulated

## Section 15: Regulatory Information

**CANADA**

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all of the information required by the Controlled Products Regulations.  

**DSL**

All ingredients in this product are listed on the Domestic Substances List  

**WHMIS**

This product belongs to the following categories: D2B

**Industry and Science Canada**

MG Labels products intended for the workplace to conform to WHMIS labeling regulations. Product identification, net quantity declaration, minimum printing type size heights, and packaging of this product are in compliance.

## Section 15: Regulatory Information Cont.

**CANADA**

**CAA** (Clean Air Act, USA)  
This product does not contain any class 1 ozone depleting substances.
This product does not contain any class 2 ozone depleting substances.
This product does not contain any chemicals listed as hazardous air pollutants.

**Health Canada**
Products produced by MG Chemicals intended for retail display conform to the Canadian Consumer Labeling Regulations.

**USA**

**SARA** (Superfund Amendments and Reauthorization Act of 1986, USA, 40 CFR 372.4)
None of the chemicals in this product have a reportable quantity.

**EPCRA** (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)
This product does not contain any chemicals subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

**TSCA** (Toxic Substances Control Act of 1976, USA)
All substances are TSCA listed.

**California Proposition 65** (Chemicals know to cause cancer or reproductive toxicity, May 1, 1997 revision, USA)
This product does not contain any chemicals listed.

**EUROPE**

**RoHS**
This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB’s, or PBDE’s, and complies with European RoHS regulations.

**WEEE**
This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

### Section 16: Other Information

**Definitions:** N/A = not applicable, N/E = not established

**Disclaimer:** This material safety data sheet is provided as an information resource only. M.G. Chemicals believes the information contained herein is accurate and compiled from reliable sources. It is the responsibility of the user to verify its validity. The buyer assumes all responsibility of using and handling the product in accordance with federal, state, and local regulations.