

## **Simple Installation**

Select the correct splice size for the wire gauge. Strip the wires 7.60mm (.300") from the end and insert into the crimp barrel.

Making sure the wire end is properly seated, make the crimp connection using a tool designed for insulated splices.

Apply heat directly to the splice, working from the center out to the edges, using a hot air gun or other heat source, until the tubing shrinks and the adhesive flows. Allow to cool

before inspecting splice and checking the integrity.

Perma-Seal only needs a temperature of 90°C to shrink.